



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-3L
Job Sheet 196203



Part No: D3281-3L08

Job Qty: 4 pcs

Part Name: Floor Protector, Aft LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/10/19

Job Tracking No:

Due Date: ~~7/12/19~~ 7/15/2019

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL Ipp Rev, B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs	7/12/19		0.00	0.00	Purchasing - 1		JUL 18 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	4 pcs	7/12/19		0.00	0.00	Packaging 2 - 1 - B4B		JUL 18 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S198776



Part: D3281-3L08

Job No: 196203

Serial No/Batch: S198776

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/18/19

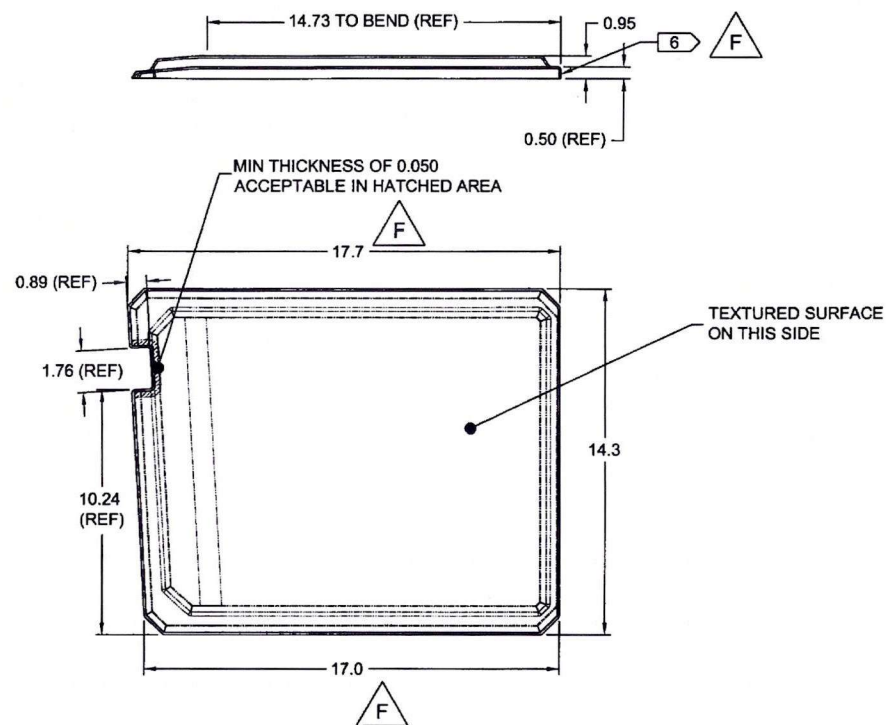
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150 QC 6	4 pcs	7/12/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68 DAS	JUL 18 2019
				QC 6 - 61 81	
				QC 6 - 40 9-89	
170 Packaging 3-1 - Stock - B4B	4 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC stuart
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	4 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-85 JUL 19 2019

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 150 - QC6- All purchased or subcontracted products
 170 - Identify as per dwg & Stock Location:
 180 - QC21- Final Inspection - Work Order Release

POHBO43679 x 4 plus June 10, 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3281-3L08P	Floor Protector, Aft LH	4 pcs (1 ea)	110-Purchasing	5198281
MLEXS.118-90318-08	Lexan Sheet (Clear)	21.3200 sf (5.33 ea)	110-Purchasing	5198775
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-3L08P	4	0	0
	MLEXS.118-90318-08	21	340	0
Part Specifications				
Specifications could not be found.				

Plex 6/10/19 7:56 AM Dart.lajeunesse.marie



D3281-3 FLOOR PROTECTOR

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 196203 MS
1906-10

RELEASE
2010-11-25

NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-3Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-3L02 = 0.87 lb D3281-3L08 = 1.05 lb
- 8) THERMOFORM WITH MOLD D3281-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.		D3281	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		FLOOR PROTECTOR	NTS
DATE	10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043679



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043679
PO Date: 6/10/19
Due Date: 7/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	196154	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	7/15/19	4 Ea	0 Ea	4 Ea	\$117.00/Ea	\$468.00
							4 X JUL 16 2019						
②	196139	D3281-1L08P			Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
③	196140	D3281-2L08P			Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
④	196203	D3281-3L08P			Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
⑤	196142	D3281-4L08P			Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
Grand Total:													\$2,791.36

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Tel (613) 632-5200

PURCHASE ORDER POHB043679



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/10/19 10:38 AM dart.Lussier.Patrick

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115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 36709
Shipment Date: 07/12/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
C

Purchase Order

HB043679

Carrier Account #

CU103666

Sales Order

SO-029349

Incoterms

EX WORKS

Payment Method

COL

Ship Via

JOURNEY FREIGHT -

Tracking Number

Item Number
Revision

Description

Quantity
Shipped

UOM

D4888-1L02 - Rev.: A ✓ DOME LIGHT HOUSING, BLACK

✓ 4 EA

AS PER DWG D4888 REV. A

D3281-4L08P - Rev.: F ✓ FLOOR PROTECTOR, AFT RH

✓ 4 EA

AS PER DWG D3281 REV. F B163821

D3281-3L08P - Rev.: F ✓ FLOOR PROTECTOR, AFT LH

✓ 4 EA

AS PER DWG D3281 REV. F B163831

D3281-2L08P - Rev.: F ✓ FLOOR PROTECTOR, FWD RH

✓ 4 EA

AS PER DWG D3281 REV. F B163792

D3281-1L08P - Rev.: F ✓ FLOOR PROTECTOR, FWD LH

✓ 4 EA

AS PER DWG D3281 REV. F B163812

Minimax

BL LD24199.

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RECEIVED

JUL 16 2019

DART AEROSPACE LTD.

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043679 ✓ SO # 029349

Part #	<u>D4888-1L02</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-001</u>
Description	<u>DOMELIGHT HOUSING BLACK</u>	Material usage	<u>8 SQ. FT.</u>	Lot#	<u>DART0119</u> <u>S152044</u>
Part #	<u>D3281-4L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-002</u>
Description	<u>FLOOR PROTECTOR, AFT R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-3L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-003</u>
Description	<u>FLOOR PROTECTOR, AFT L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-2L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-004</u>
Description	<u>FLOOR PROTECTOR, FWD R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-1L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-005</u>
Description	<u>FLOOR PROTECTOR, FWD L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: JULY 12, 2019 C OF C # 123

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Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com